



VSP - 150
DATE: January 31, 2003 (M)

VENDOR SERVICE PUBLICATION

TO: All affected owners/operators

SUBJECT: Distribution of: **Kelly Aerospace Service Information Letter No. A-108**

MODELS AFFECTED: PA-31-350

SERIAL NUMBERS: 31-5001 through 31-7305103, (if Service Letter No. 692 was incorporated).
31-7305104 through 31-8553002

COMPLIANCE TIME: To coincide with the next scheduled maintenance event but not to exceed the next one hundred (100) hours, whichever comes first.

PURPOSE: Kelly Aerospace, Inc. has released a new regulator shut-off valve for use in Kelly Aerospace P/N 65D80-1, -2, & -3 cabin heaters. The new valve P/N P23D04-7.5 replaces old valve P/N A23D04-7.5 and is approved for use in the heater assemblies listed. The new regulator shut-off valve incorporates design features that improve regulator performance and is rated for a higher operational pressure of 60 psig.

ACTION:

1. Comply with **Kelly Aerospace Service Information Letter No. A-108.**

ATA: 2140



Power Systems

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Service Information Letter

Bulletin No. A-108

Issue Date: September 6, 2002

NEW REGULATOR VALVE APPROVED FOR USE IN Kelly Aerospace B3500 SERIES HEATERS INSTALLED IN PIPER PA-31350

Kelly Aerospace, Inc. has released a new regulator shut-off valve for use in Kelly Aerospace P/N 65D80-1, -2, & -3 cabin heaters. The new valve part number P23D04-7.5 replaces old valve P/N A23D04-7.5 and is approved for use in the heater assemblies listed. The new regulator shut-off valve incorporates design features that improve regulator performance and is rated for a higher operational pressure of 60 psig.

For questions concerning installation eligibility and availability of the new regulator shut-off valve, please contact Kelly Aerospace, Technical Service Department at 334-227-8306.